Resistance to wind load Watertightness Air permeability

Test Report 102 42802/4e

Client ASAS Alüminyum San.ve Tic.A.S. Rüzgarli Bace, Asas is Merkezi

> 34810 Kavacik-Beykoz ISTANBUL Turkey

Single leaf lifting sliding casement door with fixed sidelight Product

System Overall dimensions

veratec / asaspen Hebe Schiebe / Standard

2,400 mm x 2,100 mm  $(W \times H)$ 

Frame material

PVC-U/white

Special features -/-

Resistance to wind load - EN 12210



Class C4 / B5

Watertightness - EN 12208



Class 7A

Air permeability - EN 12207



Class 3

ift Rosenheim 2 June 2010

Jörn Her Lass, Dipl.-Ing. (F Head of Testing Department ift Centre Windows & Facades

ift Rosenheim GmbH

Geschäftsführer: Dipl.-Ing. (FH) Ulrich Sieberath Dr. Jochen Peichl

Robert Kolacny, Dpl. Test engineer ift Centre Windows & Facades

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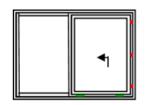
#### Basis

EN 14351-1: 2006-03

Test standards: EN 1026 : 2000-06 EN 1027: 2000-06 EN 12211: 2000-06 EN 12046-1: 2003-11 EN 14609 : 2004-03

Corresponds to the national standard (DIN EN)

### Representation



# Instruction for use

The present test report serves to demonstrate the above characteristics of windows according to EN 14351-1:2006-03. The results obtained can be used by the manufacturer as the basis for the manufacturer ITT test report summary. The conditions and requirements set out by EN 14351-1:2006-03 shall be observed.

# Validity

The data and results refer solely to the tested and described specimen.

The test results can be extrapolated as per EN 14351-1, under observance of Annex E 1., under the manufacturer's own responsibility.

The test does not allow any statement to be made on further characteristics of the present structure and quality, in particular the effects of weathering and ageing.

# Notes on publication

The ift-Guidance Sheet "Conditions and Guidance for the Use of ift Test Documents" applies.

The cover sheet can be used as an abstract.

### Contents

The report contains a total of 12 pages



Resistance to wind load Watertightness Air permeability Operating forces

Test Report 102 41098/1 R1e

Translation of Test Report 102 41098/1 R1 dated 20 November 2009

Client ASAS Alüminyum San.ve Tic.A.S. Rüzgarli Bace, Asas is Merkezi

> 34810 Kavacik-Beykoz ISTANBUL Turkey

Double side hung and tilt and turn window with opening central meeting stile (overlapping design) and fixed top light

Product

veratec / asaşpen 70 mm / MAXI ROYAL / Full Security

Overall dimensions (w x H)

H) 1700 mm x 1500 mm

Frame material

Special features

PVC-U/white

Please pay attention to the maximum allowed deflection of the edge seal for insulating glass units.

Resistance to wind load - EN 12210



Class C2 / A5

Watertightness - EN 12208



Class E 1050

Air permeability - EN 12207



Class 4

Operating forces – EN 13115



Class 0

ift Rosenheim 21. December 2009

Jörn Peter Lass, Dipl.-Ing. (FH) Head of Testing Department ift Centre Windows & Facades



ift Rosenheim GmbH

Geschäftsführer: Dipl.-Ing. (FH) Ulrich Sieberath Dr. Jochen Peichl Robert Kolacny, Dipl.-Ing. (FA) Test engineer ift Centre Windows & Facades

Theodo: -0.02 / -0.0 /

Rosenheim AG Traunstein, HRB 14763 Sparkasse Rosenheim Kto. 3822 BLZ 711 500 00

#### Basis

EN 14351-1: 2006-03

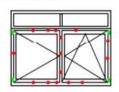
Test standards: EN 1026 : 2000-06 EN 1027 : 2000-06 EN 12211 : 2000-06 EN 12046-1 : 2003-11

EN 14609 : 2004-03 Test report 102 41098/1 dated

Corresponds to the national standard (DIN EN)

#### Representation

8 September 2009



#### Instruction for use

The present test report serves to demonstrate the above characteristics of windows according to EN 14351-1:2006-03. The results obtained can be used by the manufacturer as the basis for the manufacturer ITT test report summary. The conditions and requirements set out by EN 14351-1:2006-03 shall be observed.

# Validity

The data and results refer solely to the tested and described specimen.

The test results can be extrapolated as per EN 14351-1, under observance of Annex E 1., under the manufacturer's own responsibility.

The test does not allow any statement to be made on further characteristics of the present structure and quality, in particular the effects of weathering and ageing.

## Notes on publication

The ift-Guidance Sheet "Conditions and Guidance for the Use of ift Test Documents" applies.

The cover sheet can be used as an abstract

# Contents

The report contains a total of 1 pages.

Notified Body Nr.: 0757 Anerkannte PÜZ-Stelle: BAY 18 Deutscher Antrophysik 18 DAP-ZE-2880 00 DAP-ZE-2880 00

Resistance to wind load Watertightness Air permeability Operating forces

Test Report 102 41098/2 R1e

Translation of Test Report 102 41098/2 R1 dated 20 November 2009

Client ASAS Alüminyum San.ve Tic.A.S. Rüzgarli Bace, Asas is Merkezi

34810 Kavacik-Beykoz ISTANBUL Turkey

Double side hung and tilt and turn window with opening central meeting stile (overlapping design) and fixed top light

Product

veratec / asaşpen 70 mm / MAXI ROYAL / Standard

Overall dimensions

(W x H) 1700 mm x 1500 mm

Frame material

Special features

PVC-U/white

Please pay attention to the maximum allowed deflection of the edge seal for insulating glass units.

Resistance to wind load - EN 12210



Class C2 / A5

Watertightness - EN 12208



Class E 900

Air permeability - EN 12207



Class 4

Operating forces – EN 13115



Class 0

ift Rosenheim 21. December 2009

Jörn Peter Lass, Dipl.-Ing. (FH) Head of Testing Department ift Centre Windows & Facades



ift Rosenheim GmbH

Geschäftsführer: Dipl.-Ing. (FH) Ulrich Sieberath Dr. Jochen Peichl Robert Kolacny, Dipl.-Ing. (FM) Test engineer ift Centre Windows & Facades

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#### Basis

EN 14351-1: 2006-03

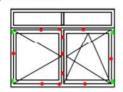
Test standards: EN 1026 : 2000-06 EN 1027 : 2000-06 EN 12211 : 2000-06 EN 12046-1 : 2003-11 EN 14609 : 2004-03

Test report 102 41098/2 dated

8 September 2009

Corresponds to the national standard (DIN EN)

#### Representation



## Instruction for use

The present test report serves to demonstrate the above characteristics of windows according to EN 14351-1:2006-03. The results obtained can be used by the manufacturer as the basis for the manufacturer ITT test report summary. The conditions and requirements set out by EN 14351-1:2006-03 shall be observed.

# Validity

The data and results refer solely to the tested and described specimen.

The test results can be extrapolated as per EN 14351-1, under observance of Annex E 1., under the manufacturer's own responsibility.

The test does not allow any statement to be made on further characteristics of the present structure and quality, in particular the effects of weathering and ageing.

# Notes on publication

The ift-Guidance Sheet "Conditions and Guidance for the Use of ift Test Documents" applies.

The cover sheet can be used as an abstract

## Contents

The report contains a total of 1 pages.

Notified Body Nr.: 0757 Anerkannte PUZ-Stelle: BAY 18

Resistance to wind load Watertightness Air permeability Operating forces

Test Report 102 41098/3e

Translation of Test Report 102 41098/3 dated 8 September 2009

Client ASAS Alüminyum San.ve Tic.A.S. Rüzgarli Bace, Asas is Merkezi

34810 Kavacik-Beykoz ISTANBUL Turkey

Double side hung and tilt and turn window with opening Product central meeting stile (overlapping design)

System Overall dimensions veratec / asaşpen 120 mm / MAXI EMPIRE / Full Security

dimensions (W x H) 17

1700 mm x 1500 mm

Frame material

PVC-U/white

Special features

Resistance to wind load - EN 12210



Class C5 / B5

Watertightness - EN 12208



Class E 750

Air permeability - EN 12207



Class 4

Operating forces - EN 13115



Class 0

ift Rosenheim 21. December 2009

Jörn Peter Lass, Dipl.-Ing. (FH) Head of Testing Department ift Centre Windows & Facades



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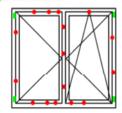
### Basis

EN 14351-1: 2006-03

Test standards: EN 1026 : 2000-06 EN 1027 : 2000-06 EN 12211 : 2000-06 EN 12046-1 : 2003-11 EN 14609 : 2004-03

Corresponds to the national standard (DIN EN)

#### Representation



## Instruction for use

The present test report serves to demonstrate the above characteristics of windows according to EN 14351-1:2006-03. The results obtained can be used by the manufacturer as the basis for the manufacturer ITT test report summary. The conditions and requirements set out by EN 14351-1:2006-03 shall be observed.

## Validity

The data and results refer solely to the tested and described specimen.

The test results can be extrapolated as per EN 14351-1, under observance of Annex E 1., under the manufacturer's own responsibility.

The test does not allow any statement to be made on further characteristics of the present structure and quality, in particular the effects of weathering and ageing.

# Notes on publication

The ift-Guidance Sheet "Conditions and Guidance for the Use of ift Test Documents" applies.

The cover sheet can be used as an abstract.

### Contents

The report contains a total of 1 pages.



Resistance to wind load Watertightness Air permeability Operating forces

Test Report 102 41098/4e

Translation of Test Report 102 41098/4 dated 8 September 2009

Client ASAS Alüminyum San.ve Tic.A.S. Rüzgarli Bace, Asas is Merkezi

> 34810 Kavacik-Beykoz ISTANBUL Turkey

Double side hung and tilt and turn window with opening central meeting stile (overlapping design) Product

System Overall dimensions veratec / asaşpen 70 mm / MAXI RIVIERA / Standard

(W x H)

1700 mm x 1500 mm

Frame material

PVC-U/white

Special features -/-

Resistance to wind load - EN 12210



Class C3 / B5

Watertightness – EN 12208



Class 6A

Air permeability – EN 12207



Class 3

Operating forces - EN 13115



Class 0

ift Rosenheim 21. December 2009

Jörn Peter Lass, Dipl.-Ing. (FH) Head of Testing Department ift Centre Windows & Facades



ift Rosenheim GmbH

Geschäftsführer: Dipl.-Ing. (FH) Ulrich Sieberath Dr. Jochen Peichl

Robert Kolacny, Dipl.-Ing. Test engineer ift Centre Windows & Fazades

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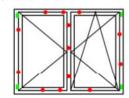
#### Basis

EN 14351-1: 2006-03

Test standards: EN 1026 : 2000-06 EN 1027: 2000-06 EN 12211: 2000-06 EN 12046-1: 2003-11 EN 14609 : 2004-03

Corresponds to the national standard (DIN EN)

#### Representation



#### Instruction for use

The present test report serves to demonstrate the above characteristics of windows according to EN 14351-1:2006-03. The results obtained can be used by the manufacturer as the basis for the manufacturer ITT test report summary. The conditions and requirements set out by EN 14351-1:2006-03 shall be observed.

# Validity

The data and results refer solely to the tested and described specimen.

The test results can be extrapolated as per EN 14351-1, under observance of Annex E 1., under the manufacturer's own responsibility.

The test does not allow any statement to be made on further characteristics of the present structure and quality, in particular the effects of weathering and ageing.

# Notes on publication

The ift-Guidance Sheet "Conditions and Guidance for the Use of ift Test Documents" applies.

The cover sheet can be used as an abstract.

## Contents

The report contains a total of 1 pages.

Notified Body Nr.: 0757 Anerkannte PÜZ-Stelle: BAY 18

Resistance to wind load Watertightness Air permeability Operating forces

Test Report 102 41098/5e

Translation of Test Report 102 41098/5 dated 8 September 2009

Client ASAS Alüminyum San.ve Tic.A.S. Rüzgarli Bace, Asas is Merkezi

> 34810 Kavacik-Beykoz ISTANBUL Turkey

Double side hung and tilt and turn window with opening central meeting stile (overlapping design) Product

System Overall dimensions (WXH) veratec / asaspen 70 mm / MAXI RIVIERA / Full Security

1700 mm x 1500 mm

Frame material

PVC-U/white

Special features -/-

Resistance to wind load - EN 12210



Class C3 / B5

Watertightness – EN 12208



Class 8A

Air permeability – EN 12207



Class 4

Operating forces - EN 13115



Class 0

ift Rosenheim 21. December 2009

Jörn Peter Lass, Dipl.-Ing. (FH) Head of Testing Department ift Centre Windows & Facades



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Geschäftsführer: Dipl.-Ing. (FH) Ulrich Sieberath Dr. Jochen Peichl

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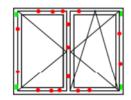
#### Basis

EN 14351-1: 2006-03

Test standards: EN 1026 : 2000-06 EN 1027: 2000-06 EN 12211: 2000-06 EN 12046-1: 2003-11 EN 14609 : 2004-03

Corresponds to the national standard (DIN EN)

### Representation



## Instruction for use

The present test report serves to demonstrate the above characteristics of windows according to EN 14351-1:2006-03. The results obtained can be used by the manufacturer as the basis for the manufacturer ITT test report summary. The conditions and requirements set out by EN 14351-1:2006-03 shall be observed.

## Validity

The data and results refer solely to the tested and described specimen.

The test results can be extrapolated as per EN 14351-1, under observance of Annex E 1., under the manufacturer's own responsibility.

The test does not allow any statement to be made on further characteristics of the present structure and quality, in particular the effects of weathering and ageing.

## Notes on publication

The ift-Guidance Sheet "Conditions and Guidance for the Use of ift Test Documents" applies.

The cover sheet can be used as an abstract

## Contents

The report contains a total of 1 pages.



Resistance to wind load Watertightness Air permeability Operating forces

Test Report 102 41098/6 R1e

Translation of Test Report 102 41098/6 R1 dated 20 November 2009

Client ASAS Alüminyum San.ve Tic.A.S. Rüzgarli Bace, Asas is Merkezi

> 34810 Kavacik-Beykoz ISTANBUL Turkey

Double side hung and tilt and turn window with opening central meeting stile (overlapping design) and fixed top light

Product

System Overall

veratec / asaşpen 60mm / DIAMOND / Standard

dimensions  $(W \times H)$ 

1700 mm x 1500 mm

Frame material

Special features

PVC-U/white

Please pay attention to the maximum allowed deflection of the edge seal for insulating glass units.

Resistance to wind load - EN 12210



Class C2 / A4

Watertightness – EN 12208



Class E 1050

Air permeability - EN 12207



Class 4

Operating forces – EN 13115



Class 0

ift Rosenheim 21. December 2009

Jörn Peter Lass, Dipl.-Ing. (FH) Head of Testing Department ift Centre Windows & Facades



ift Rosenheim GmbH

Geschäftsführer: Dipl.-Ing. (FH) Ulrich Sieberath Dr. Jochen Peichl

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SIZ: 03020 Rosenheim AG Traunstein, HRB 14763 Sparkasse Rosenheim Kto. 3822 BLZ 711 500 00

#### Basis

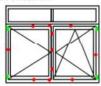
EN 14351-1: 2006-03

Test standards: EN 1026 : 2000-06 EN 1027: 2000-06 EN 12211: 2000-06 EN 12046-1: 2003-11 EN 14609 : 2004-03

Test report 102 41098/6 dated 8 September 2009

Corresponds to the national standard (DIN EN)

#### Representation



## Instruction for use

The present test report serves to demonstrate the above characteristics of windows according to EN 14351-1:2006-03. The results obtained can be used by the manufacturer as the basis for the manufacturer ITT test report summary. The conditions and requirements set out by EN 14351-1:2006-03 shall be observed.

# Validity

The data and results refer solely to the tested and described

The test results can be extrapolated as per EN 14351-1, under observance of Annex E 1., under the manufacturer's own responsibility.

The test does not allow any statement to be made on further characteristics of the present structure and quality, in particular the effects of weathering and ageing.

## Notes on publication

The ift-Guidance Sheet "Conditions and Guidance for the Use of ift Test Documents" applies.

The cover sheet can be used as an abstract

## Contents

The report contains a total of 1 pages.

Notified Body Nr.: 0757 Anerkannte PÜZ-Stelle: BAY 18

Resistance to wind load Watertightness Air permeability Operating forces

Test Report 102 41098/7 R2e

Translation of Test Report 102 41098/7 R2 dated 11 December 2009

Client ASAS Alüminyum San.ve Tic.A.S. Rüzgarli Bace, Asas is Merkezi

> 34810 Kavacik-Beykoz ISTANBUL Turkey

Double side hung and tilt and turn window with opening central meeting stile (overlapping design) and fixed top light

Product

System Overal

veratec / asaşpen 60 mm / DIAMOND / Full Security

dimensions  $(W \times H)$ 

1700 mm x 1500 mm

Frame material

PVC-U/white

Please pay attention to the maximum allowed deflection of the edge seal for insulating glass units.

Special features

Resistance to wind load - EN 12210



Class C2 / A4

Watertightness - EN 12208



Class E 750

Air permeability - EN 12207



Class 4

Operating forces – EN 13115



Class 0

ift Rosenheim 21. December 2009

Lass, Dipl.-Ing. ( lead of Testing Department ift Centre Windows & Facades



ift Rosenheim GmbH

Geschäftsführer: Dipl.-Ing. (FH) Ulrich Sieberath Dr. Jochen Peichl

Test engineer ift Centre Windows & Fa

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Rosenheim ein, HRB 14763 Sparkasse Rosenheim Kto. 3822 BLZ 711 500 00

### Basis

EN 14351-1: 2006-03

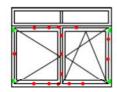
Test standards: EN 1026: 2000-06 EN 1027: 2000-06 EN 12211: 2000-06 EN 12046-1: 2003-11 EN 14609 : 2004-03

Test report 102 41098/7 dated 8 September 2009

Test report 102 41098/7 R1 dated 20 November 2009

Corresponds to the national standard (DIN EN)

## Representation



### Instruction for use

The present test report serves to demonstrate the above characteristics of windows according to EN 14351-1:2006-03. The results obtained can be used by the manufacturer as the basis for the manufacturer ITT test report summary. The conditions and requirements set out by EN 14351-1:2006-03 shall be observed.

## Validity

The data and results refer solely to the tested and described specimen.

The test results can be extrapolated as per EN 14351-1, under observance of Annex E 1., under the manufacturer's own responsibility.

The test does not allow any statement to be made on further characteristics of the present structure and quality, in particular the effects of weathering and ageing.

## Notes on publication

The ift-Guidance Sheet "Conditions and Guidance for the Use of ift Test Documents" applies.

The cover sheet can be used as an abstract

## Contents

The report contains a total of 2 pages.



Resistance to wind load Watertightness Air permeability Operating forces

Test Report 102 41098/8e

Translation of Test Report 102 41098/8 dated 8 September 2009

Client ASAS Alüminyum San.ve Tic.A.S. Rüzgarli Bace, Asas is Merkezi

34810 Kavacik-Beykoz ISTANBUL Turkey

Product Single leaf turn casement door

Overall dimensions

veratec / asaşpen 70 mm / MAXI ROYAL / Standard

(W x H) 850 mm x 2100 mm

Frame material

PVC-U/white

Special features

Resistance to wind load - EN 12210



Class C5 / B5

Watertightness - EN 12208



Class E 1950

Air permeability - EN 12207



Class 4

Operating forces - EN 13115



Class 0

ift Rosenheim 21. December 2009

Jörn Peter Lass, Dipl.-Ing. (FH) Head of Testing Department ift Centre Windows & Facades



ift Rosenheim GmbH

Geschäftsführer: Dipl.-Ing. (FH) Ulrich Sieberath Dr. Jochen Peichl Robert Kolacny, Dipl.-Ing. (FH)
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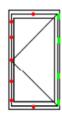
#### Basis

EN 14351-1 : 2006-03

Test standards: EN 1026 : 2000-06 EN 1027 : 2000-06 EN 12211 : 2000-06 EN 12046-1 : 2003-11 EN 14609 : 2004-03

Corresponds to the national standard (DIN EN)

### Representation



### Instruction for use

The present test report serves to demonstrate the above characteristics of windows according to EN 14351-1:2006-03. The results obtained can be used by the manufacturer as the basis for the manufacturer ITT test report summary. The conditions and requirements set out by EN 14351-1:2006-03 shall be observed.

## Validity

The data and results refer solely to the tested and described specimen.

The test results can be extrapolated as per EN 14351-1, under observance of Annex E 1., under the manufacturer's own responsibility.

The test does not allow any statement to be made on further characteristics of the present structure and quality, in particular the effects of weathering and ageing.

## Notes on publication

The ift-Guidance Sheet "Conditions and Guidance for the Use of ift Test Documents" applies.

The cover sheet can be used as an abstract.

## Contents

The report contains a total of 1 pages.



Resistance to wind load Watertightness Air permeability Operating forces

Test Report 102 41098/9e

Translation of Test Report 102 41098/9 dated 8 September 2009

Client ASAS Alüminyum San.ve Tic.A.S. Rüzgarli Bace, Asas is Merkezi

34810 Kavacik-Beykoz ISTANBUL Turkey

Product Single leaf tilt and turn casement door

Overall dimensions (w x H) veratec / asaşpen 70 mm / MAXI ROYAL / Full Security

850 mm x 2100 mm

Frame material

PVC-U/white

Special features

Resistance to wind load - EN 12210



Class C5 / B5

Watertightness - EN 12208



Class E 1050

Air permeability - EN 12207



Class 4

Operating forces - EN 13115



Class 0

ift Rosenheim 21. December 2009

Jörn Peter Lass, Dipl.-Ing. (FH) Head of Testing Department ift Centre Windows & Facades



ift Rosenheim GmbH

Geschäftsführer: Dipl.-Ing. (FH) Ulrich Sieberath Dr. Jochen Peichl Robert Kolacny, Dipl.-Ing. FH; Test engineer ift Centre Windows & Facades

Theodor-Gietl-Str. 7 - 9 D-83026 Rosenheim Tel.: +49 (0)8031/261-0 Fax: +49 (0)8031/261-290 www.ift-rosenheim.de Sitz: 83026 Rosenheim AG Traunstein, HRB 14763 Sparkasse Rosenheim Kto. 3822 BLZ 711 500 00

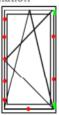
#### Basis

EN 14351-1: 2006-03

Test standards: EN 1026 : 2000-06 EN 1027 : 2000-06 EN 12211 : 2000-06 EN 12046-1 : 2003-11 EN 14609 : 2004-03

Corresponds to the national standard (DIN EN)

#### Representation



# Instruction for use

The present test report serves to demonstrate the above characteristics of windows according to EN 14351-1:2006-03. The results obtained can be used by the manufacturer as the basis for the manufacturer ITT test report summary. The conditions and requirements set out by EN 14351-1:2006-03 shall be observed.

### Validity

The data and results refer solely to the tested and described specimen.

The test results can be extrapolated as per EN 14351-1, under observance of Annex E 1., under the manufacturer's own responsibility.

The test does not allow any statement to be made on further characteristics of the present structure and quality, in particular the effects of weathering and ageing.

# Notes on publication

The ift-Guidance Sheet "Conditions and Guidance for the Use of ift Test Documents" applies.

The cover sheet can be used as an abstract.

### Contents

The report contains a total of 1 pages.



Resistance to wind load Watertightness Air permeability

Test Report 102 42799/1e



Client ASAS Alüminyum San.ve Tic.A.S. Rüzgarli Bace, Asas is Merkezi

34810 Kavacik-Beykoz ISTANBUL Turkey

Double side hung and tilt and turn window with opening Product central meeting stile and fixed toplight

Overall dimensions (W x H) 1,700 mm x 1,500 mm

Frame material PVC-U/white

Please pay attention to the maximum allowed deflection of Special features the edge seal for insulating glass units.

Resistance to wind load - EN 12210



Class C1 / A3

Watertightness - EN 12208



Class 9A

Air permeability - EN 12207



Class 4

ift Rosenheim 2. June 2010

Jörn Herrass, Dipl.-Ing. (FH)
Head of Testing Department
ift Centre Windows & Facades

ift

ift Rosenheim GmbH Geschäftsführer: Dipl.-Ing. (FH) Ulrich Sieberath Dr. Jochen Peichl Robert Kolacny, Dipl/Ing. (FH)
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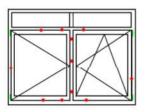
#### Basis

EN 14351-1: 2006-03

Test standards: EN 1026 : 2000-06 EN 1027 : 2000-06 EN 12211 : 2000-06 EN 12046-1 : 2003-11 EN 14609 : 2004-03

Corresponds to the national standard (DIN EN)

## Representation



#### Instruction for use

The present test report serves to demonstrate the above characteristics of windows according to EN 14351-1:2006-03. The results obtained can be used by the manufacturer as the basis for the manufacturer ITT test report summary. The conditions and requirements set out by EN 14351-1:2006-03 shall be observed.

# Validity

The data and results refer solely to the tested and described specimen.

The test results can be extrapolated as per EN 14351-1, under observance of Annex E 1., under the manufacturer's own responsibility.

The test does not allow any statement to be made on further characteristics of the present structure and quality, in particular the effects of weathering and ageing.

# Notes on publication

The ift-Guidance Sheet "Conditions and Guidance for the Use of ift Test Documents" applies.

The cover sheet can be used as an abstract.

### Contents

The report contains a total of 10 pages



Resistance to wind load Watertightness Air permeability

Test Report 102 42802/2e



Client ASAS Alüminyum San.ve Tic.A.S. Rüzgarli Bace, Asas is Merkezi

34810 Kavacik-Beykoz ISTANBUL Turkey

	Double side hung and tilt and turn window with opening
Product	central meeting stile and fixed toplight

System Veratec / asaşpen 52 mm / Sistemi serisi / Standart
Overall
dimensions
(W x H)
1,700 mm x 1,500 mm

Frame material PVC-U/white

Please pay attention to the maximum allowed deflection of Special features the edge seal for insulating glass units.

Resistance to wind load - EN 12210



Class C1 / A2

Watertightness - EN 12208



Class 8A

Air permeability - EN 12207



Class 4

ift Rosenheim 2. June 2010

Jörn Gel Cass, Dipl.-Ing. (FH)
Head of Testing Department
ift Centre Windows & Facades



ift Rosenheim GmbH Geschäftsführer: Dipl.-Ing. (FH) Ulrich Sieberath Dr. Jochen Peichl Robert Kolacny, Dpl.-ng. (FH) Test engineer ift Centre Windows/& Facades

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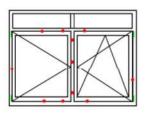
#### Basis

EN 14351-1: 2006-03

Test standards: EN 1026 : 2000-06 EN 1027 : 2000-06 EN 12211 : 2000-06 EN 12046-1 : 2003-11 EN 14609 : 2004-03

Corresponds to the national standard (DIN EN)

### Representation



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### Contents

The report contains a total of 10 pages



Resistance to wind load Watertightness Air permeability

Test Report 102 42802/3e

Client ASAS Alüminyum San.ve Tic.A.S. Rüzgarli Bace, Asas is Merkezi

> 34810 Kavacik-Beykoz ISTANBUL Turkey

Single leaf sliding window with fixed sidelight Product

System Overall dimensions

veratec / asaspen 7400 Sürme Sistem (7406) / Standard

1,700 mm x 1,500 mm  $(W \times H)$ 

Frame material

PVC-U/white

Special features -/-

Resistance to wind load - EN 12210



Class C3 / B3

Watertightness - EN 12208



Class 4A

Air permeability – EN 12207



Class 3

ift Rosenheim 2 June 2010

Jörn Her Lass, Dipl.-Ing. (F Head of Testing Department ift Centre Windows & Facades



ift Rosenheim GmbH

Geschäftsführer: Dipl.-Ing. (FH) Ulrich Sieberath Dr. Jochen Peichl

Robert Kolacny, Dpl. Test engineer ift Centre Windows & Facades

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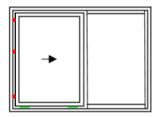
#### Basis

EN 14351-1: 2006-03

Test standards: EN 1026 : 2000-06 EN 1027: 2000-06 EN 12211: 2000-06 EN 12046-1: 2003-11 EN 14609 : 2004-03

Corresponds to the national standard (DIN EN)

#### Representation



## Instruction for use

The present test report serves to demonstrate the above characteristics of windows according to EN 14351-1:2006-03. The results obtained can be used by the manufacturer as the basis for the manufacturer ITT test report summary. The conditions and requirements set out by EN 14351-1:2006-03 shall be observed.

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# Notes on publication

The ift-Guidance Sheet "Conditions and Guidance for the Use of ift Test Documents" applies.

The cover sheet can be used as an abstract.

# Contents

The report contains a total of 11 pages



Air permeability, Watertightness, Resistance to wind load

Test Report

No. 11-002479-PR01

(PB-A01-02-en-01)

Client ASAS Alüminyum San.ve Tic.A.S.

Rüzgarli Bace, Asas is Merkezi 34810 Kavacik-Beykoz ISTANBUL

Turkey

Product Double vent window with fixed toplight

Designation System designation: Diamond Eco AE Class C

Performance-relevant

product details

Overall dimensions

(WxH)

Special features

Material: PVC/U white

1,700 mm x 1,500 mm

### Results

Air permeability according to EN 12207:1999-11



Class 4

Watertightness according to EN 12208:1999-11



Class 9A

Resistance to wind load according to EN 12210:1999-11/AC:2002-08



Class C1 / A3

ift Rosenheim

6. December 2011

Jorn Peter Lass, Dipl.-Ing. (FH) Head of Testing Department Building Components Robert Kotacby, Sylving W Operating Product Officer Building Components Basis

EN 14351-1:2006+A1:2010

Test standard/s: EN 1026:2000-06 EN 1027:2000-06 EN 12046-1:2003-11 EN 12211:2000-06 EN 14609:2004-06

Correspond/s to the national standard/s (e.g. DIN EN)

## Representation



Instructions for use

The results obtained can be used by the manufacturer as the basis for the manufacturer ITT test report summary. Observe the specifications set out by the applicable product standard.

## Validity

The data and results refer solely to the tested and described specimen. Classification remains valid as long as the product and the above basis remain unchanged. The results can be extrapolated under the manufacturer's own liability subject to observance of the relevant specifications set out by the applicable product standard. This test/evaluation does not allow any statement to be made on any further characteristics regarding performance and quality of the construction presented, in particular the effects of weathering and ageing were not taken into account.

# Notes on publication

The ift-Guidance Sheet "Advertising with ift test documents" applies. The cover sheet can be used as an abstract.

The report contains a total of 19 pages.



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Air permeability, Watertightness, Resistance to wind load

Test Report

No. 11-002479-PR02

(PB-A01-02-en-01)

Client ASAS Alüminyum San.ve Tic.A.S.

Rüzgarli Bace, Asas is Merkezi 34810 Kavacik-Beykoz ISTANBUL

Turkey

Product Double vent window with fixed toplight

Designation System designation: Maxi Royal System Standart Eco AE

Class C

Performance-relevant

product details

Overall dimensions (WxH)

Special features

Material: PVC/U white

1,700 mm x 1,500 mm

#### Results

Air permeability according to EN 12207:1999-11



Class 4

Watertightness according to EN 12208:1999-11



Class 9A

Resistance to wind load according to EN 12210:1999-11/AC:2002-08



Class C2 / B3

ift Rosenheim6. December 2011

Jorn Peter Lass, Dipl.-Ing. (FH) Head of Testing Department Building Components

Robert Kotachy, Wask yrg.
Operating Product Officer
Building Components

**Basis** 

EN 14351-1:2006+A1:2010

Test standard/s: EN 1026:2000-06 EN 1027:2000-06 EN 12046-1:2003-11 EN 12211:2000-06 EN 14609:2004-06 Correspond/s to the national

standard/s (e.g. DIN EN)

Representation



## Instructions for use

The results obtained can be used by the manufacturer as the basis for the manufacturer ITT test report summary. Observe the specifications set out by the applicable product standard.

## Validity

The data and results refer solely to the tested and described specimen. Classification remains valid as long as the product and the above basis remain unchanged. The results can be extrapolated under the manufacturer's own liability subject to observance of the relevant specifications set out by the applicable product standard. This test/evaluation does not allow any statement to be made on any further characteristics regarding performance and quality of the construction presented, in particular the effects of weathering and ageing were not taken into account.

## Notes on publication

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The report contains a total of 19 pages.

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